



350 West A Street, Suite 203  
Casper, Wyoming 82601  
307-234-3395 tel • 307-234-3396 fax  
[www.eecwyo.com](http://www.eecwyo.com)

May 27, 2015

Wyoming Department of Environmental Quality  
Air Quality Division  
Mr. Cole Anderson  
O&G NSR Permitting  
Herschler Building, 2E  
122 W. 25<sup>th</sup> Street  
Cheyenne, WY 82002



*Sent via Federal Express: Tracking #7736 9647 7514*

**Re: Oil and Gas Production Facility Air Permit Application**  
**Bear Oil & Gas, Inc.**  
**Armour Tank Battery**  
**Laramie County, Wyoming**

Dear Mr. Anderson:

Enclosed please find an application package consisting of one (1) paper copy with original signature and one (1) electronic copy for the Armour Tank Battery which was prepared following the Air Quality Rules and Regulations Oil and Gas Production Facilities Chapter 6, Section 2 Permitting Guidance Revised September 2013. The Armour 41-17 well location includes an Arrow A-54/VRG 330 pumping unit engine that is currently permitted under Air Quality Permit wv-16641-1. The Armour 42-17 includes a pumping unit engine being proposed under separate application.

The average daily production volumes for the Armour 41-17 as reported to the Oil & Gas Commission were added to the estimated production volumes for the Armour 42-17 and a decline factor of 0.6 applied to perform the emission calculations included with this application. The API E&P TANKS v3.0 program did not return emissions for storage tanks based on the production volume, oil composition, and operating conditions. Alternatively, the Vasquez-Beggs Method was used for tank flashing and the EPA TANKS 4.0.9d program was used to compute the S/W/B losses. Production volumes used for these calculations were the projected volumes using the decline factor. Copies of all the referenced reports are included with this application.

Reviewer HMB  
cc: \_\_\_\_\_  
Modeler \_\_\_\_\_  
D.E. \_\_\_\_\_  
File A0001144  
IMP FID 26886

WDEQ – Air Quality Division  
O&G NSR Permitting  
Bear Oil & Gas, Inc.  
Armour Tank Battery  
May 27, 2015  
Page 2 of 2

Thank you for your assistance with this permit application. If you have any questions or require additional information please contact Energy Environmental Consulting at (307) 234-3395 or by email to Diana Sojourner at [DianaS@eecwyo.com](mailto:DianaS@eecwyo.com) or Thomas Jaap at [TomJ@eecwyo.com](mailto:TomJ@eecwyo.com).

Sincerely,

A handwritten signature in black ink that reads "Diana Sojourner". The signature is written in a cursive, flowing style.

Diana Sojourner  
Environmental Specialist

cc: John Kelly, Bear Oil & Gas, Inc.

Enclosures: Application Package with Original Signature  
CD with complete application as a PDF and Excel Application Forms



## Air Quality Division

## New Source Review Permit Application Form



Is this an addendum to an existing application?

Yes ☐No ☒ X

Date of Application: 5/19/2015

Previous Application #: \_\_\_\_\_

**COMPANY INFORMATION:**

Company Name: Bear Oil and Gas, Inc.  
 Address: 730 17th Street, Suite 450  
 City: Denver State: Colorado Zip Code: 80202  
 Country: USA Phone Number: 720-946-6700

**FACILITY INFORMATION:**

Facility Name: Armour Tank Battery  
 New Facility or Existing Facility: Existing  
 Facility Description: Tank Battery Facility  
 Facility Class: Minor Operating Status: Operating  
 Facility Type: Production Site

**For Oil & Gas Production Sites ONLY:**

First Date of Production (FDOP)/Date of Modification: 9/23/2014  
 Does production at this facility contain H2S? No

*\*If yes, contact the Division.*

API Number(s): 49-021-21452; 49-021-21480

NAICS Code: 211111 Crude Petroleum and Natural Gas Extraction

**FACILITY LOCATION:***\*Enter the facility location in either the latitude/longitude area or section/township/range area. Both are not required.*

Physical Address: \_\_\_\_\_  
 City: \_\_\_\_\_ Zip Code: \_\_\_\_\_  
 State: WY County: \_\_\_\_\_

**OR**

Latitude: 41.357162°N Longitude: -104.100121°W County: Laramie  
 Quarter Quarter: \_\_\_\_\_ Quarter: \_\_\_\_\_  
 Section: \_\_\_\_\_ Township: \_\_\_\_\_ Range: \_\_\_\_\_

*For longitude and latitude, use NAD 83/WGS84 datum and 5 digits after the decimal (i.e. 41.12345, -107.56789)***CONTACT INFORMATION:***\*Note that an Environmental AND NSR Permitting Contact is required for your application to be deemed complete by the agency.*

Title: Mr. First Name: John  
 Last Name: Kelly  
 Company Name: Edward Mike Davis, LLC  
 Job Title: Landman  
 Address: 730 17th Street, Suite 450  
 City: Denver State: Colorado  
 Zip Code: 80202  
 Primary Phone No.: 720-946-6700 E-mail: john@emdllc.com  
 Mobile Phone No.: 720-810-2244 Fax No.: 720-946-6801  
 Contact Type: Responsible Official Start Date: \_\_\_\_\_

Additional Contact Type (if needed): NSR Permitting contact  
 Title:  First Name: \_\_\_\_\_ Same as above  
 Last Name: \_\_\_\_\_  
 Company Name: \_\_\_\_\_  
 Job Title: \_\_\_\_\_  
 Address: \_\_\_\_\_  
 City: \_\_\_\_\_ State:   
 Zip Code: \_\_\_\_\_  
 Primary Phone No.: \_\_\_\_\_ E-mail: \_\_\_\_\_  
 Mobile Phone No.: \_\_\_\_\_ Fax No.: \_\_\_\_\_  
 Contact Type:  Start Date: \_\_\_\_\_

**FACILITY APPLICATION INFORMATION:**

**General Info:**

Has the facility changed location or is it a new/ greenfield facility? Yes  
 Has a Land Use Planning document been included in this application? No  
 Is the facility located in a sage grouse core area? No  
 If the facility is in a sage grouse core area, what is the WER number? \_\_\_\_\_  
*\* For questions about sage grouse core area, contact WY Game & Fish Department.*

**Federal Rules Applicability - Facility Level:**

Prevention of Significant Deterioration (PSD): No  
 Non-Attainment New Source Review: No

**Modeling Section:**


Has the Air Quality Division been contacted to determine if modeling is required? No  
 Is a modeling analysis part of this application? No  
  
 Is the proposed project subject to Prevention of Significant Deterioration (PSD) requirements? No  
 Has the Air Quality Division been notified to schedule a pre-application meeting? No  
 Has a modeling protocol been submitted to and approved by the Air Quality Division? No  
 Has the Air Quality Division received a Q/D analysis to submit to the respective FLMS to determine the need for an AQRV analysis? No

**Required Attachments:**

Facility Map ☒  
 Process Flow Diagram ☒  
 Modeling Analysis (if applicable) ☐  
 Land Use Planning Document ☐  
 Detailed Project Description ☒  
 Emissions Calculations ☒

I, John F. Kelly Landman  
 Responsible Official (Printed Name) Title

an Official Representative of the Company, state that I have knowledge of the facts herein set forth and that the same are true and correct to the best of my knowledge and belief. I further certify that the operational information provided and emission rates listed on this application reflect the anticipated emissions due to the operation of this facility. The facility will operate in compliance with all applicable Wyoming Air Quality Standards and Regulations.

Signature:   
 (ink)

Date: 5-19-15



**Bear Oil & Gas, Inc.**  
**Armour Tank Battery**  
**NENE Section 17, T16N, R60W**  
**Statewide**  
**Armour 41-17; API #49-021-21452**  
**Armour 42-17; API #49-021-21480**

The Armour Tank Battery is located in the NENE quarter of Section 17, T16N, R60W in Laramie County within the Statewide area. This tank battery receives production from the Armour 41-17 well and will begin receiving production from the Armour 42-17 within the next month.

#### **Equipment**

Air emission sources shown on the attached Facility Diagram include the following:

- Four (4) 400 bbl crude oil aboveground storage tanks with vapors routed to an ECD;
- One (1) 0.5 MMBtu/hr tank heater fueled by produced gas;
- One (1) 48" Cimarron Emission Control Device (ECD) to control storage tank emissions;
- One (1) low pressure 3-phase 6'x20' vertical heater treater with a 0.75 MMBtu/hr burner fueled by produced gas;
- One (1) emergency flare;
- Truck loading; and
- One (1) Arrow A-54/VRG 330 pumping unit engine at the Armour 41-17 fueled by produced gas (currently permitted under **wv-16641-1**).
- One (1) pumping unit engine at the Armour 42-17 (proposed under separate application)

#### **Process Description**

The facility consists of a two (2) production wells. The Armour 41-17 pumping unit is powered by an Arrow A-54/VRG 330 with a site rated horsepower of 36.6-HP and a maximum rated horsepower of 68-HP. The engine is controlled with a non-selective catalytic reduction (NSCR) catalyst and air-fuel ratio controller (AFRC). The Armour 42-17 pumping unit will also be powered by a pumping unit engine.

Well production is routed to a low pressure 3-phase vertical heater treater for separation of crude oil, produced water, and gas. Crude oil is routed to four (4) 400 bbl storage tanks with tank vapors routed to an ECD. The ECD is a 48" standard with a Pad ARC ignition system and a data logger. Produced water from the treater is routed to one (1) 400 bbl aboveground storage tank. Crude oil and produced water are trucked off site as needed.

An emergency flare is located north of the process equipment for use during emergency or upset conditions. There are no pneumatic pumps or pneumatic controllers at this location. Produced gas is used to fuel the heater treater and tank heater burners and the pumping unit engines. The location of the equipment is shown on the attached Facility Plot Plan.

A crude oil analysis is attached. No H<sub>2</sub>S was reported in the crude oil analysis; therefore, no SO<sub>2</sub> or H<sub>2</sub>S emission calculations are included with this application.

Bear Oil & Gas, Inc.  
Armour Tank Battery  
NENE Section 17, T16N, R60W  
Statewide  
Armour 41-17; API #49-021-21452  
Armour 42-17; API #49-021-21480

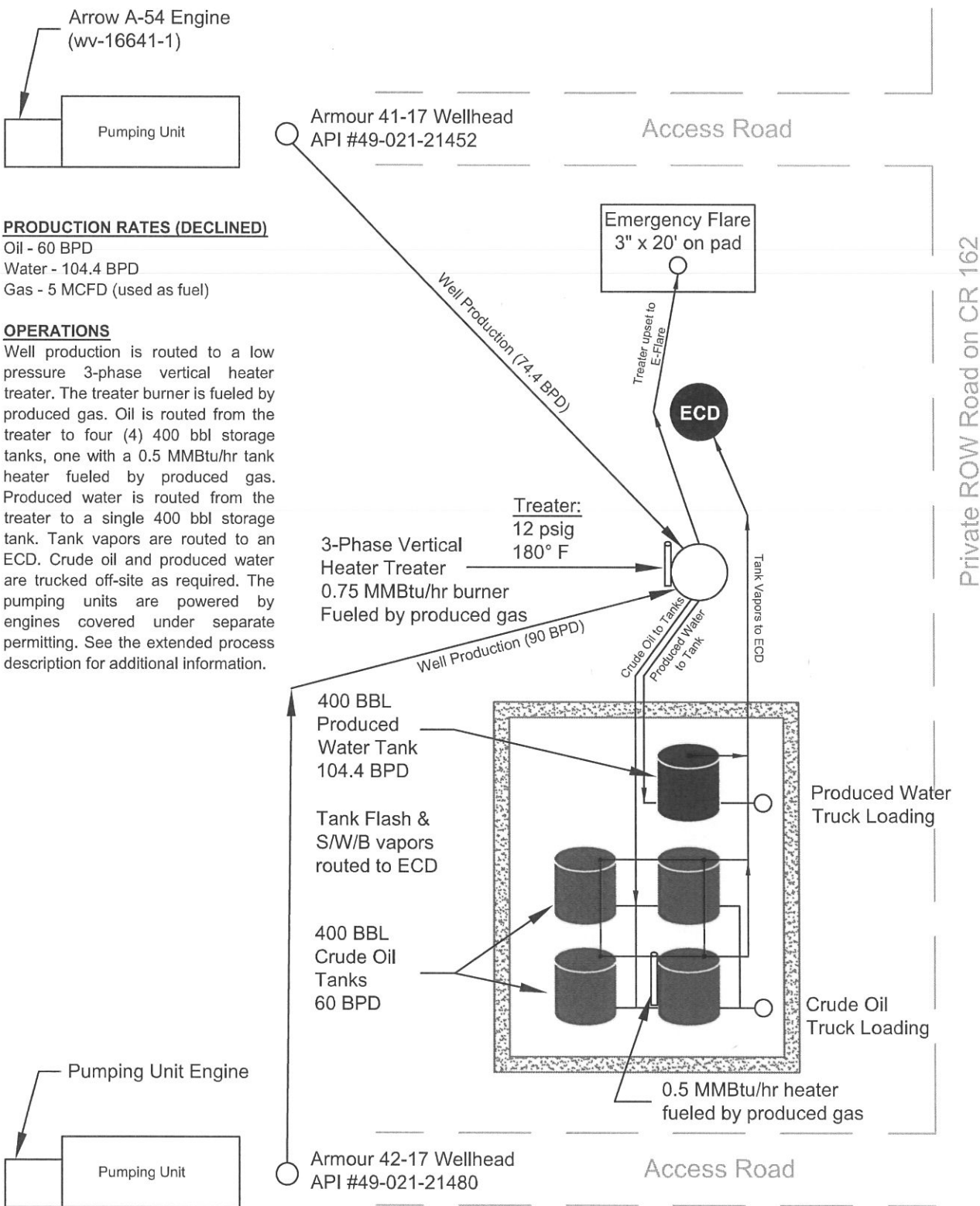
**Production Rates**

Estimated production quantities are as follows:

- Oil –  $70 + 30 = 100$  bbls/day average production rate
  - 60 bbls/day Estimated using the decline factor of 0.6
- Water –  $54 + 120 = 174$  bbls/day average production rate
  - 104.4 bbls/day Estimated using the decline factor of 0.6
- Gas – 5 Mcf/day (used to fuel on-site equipment)

**Pertinent Dates**

Armour 41-17 Pumping Unit Engine Installation:	9/22/2014
Armour 41-17 Date of first production:	9/26/2014
Armour 42-17 Pumping Unit Engine Installation:	5/31/2015 (estimated)
Armour 42-17 Date of first production:	5/31/2015 (estimated)



# **LEGEND**

- Flowlines
- Earthen Berms

## **FACILITY DIAGRAM ARMOUR TANK BATTERY LARAMIE COUNTY, WY NENE SECTION 17 TOWNSHIP 16N, RANGE 60W**



350 WEST A STREET, SUITE 203  
CASPER, WY 82601  
(307) 234-3395

**COMPANY:**  
Bear Oil & Gas, Inc.  
730 17th Street  
Suite 450  
Denver, CO 80202

**FACILITY DIAGRAM  
TO ACCOMPANY THE AIR PERMIT  
APPLICATION FOR  
ARMOUR TANK BATTERY**

DRAWN BY DRS	SIZE A	JOB NO. 154-01	DWG NO. -----	REV 0
DATE May 2015	SCALE Not to Scale	SHEET 1 OF 1		



# AMERICAN MOBILE RESEARCH, INC.

1955 CBS COURT  
CASPER, WYOMING 82604

(307) 235-4590 OFFICE PHONE  
(307) 265-4489 OFFICE FAX

## EXTENDED HYDROCARBON GAS (GLYCALC) STUDY CERTIFICATE OF ANALYSIS

Company ..... **BEAR OIL & GAS COMPANY**

Lab Number ..... CR-15311

Date Sampled ..... 1-26-2015

Study Number ..... CR-1

Date Tested ..... 2-2-2015

Sample Identification ..... **ARMOUR #41-17 GAS**

**SE NE SECTION 17, TOWNSHIP 16N, RANGE 60W**

Sample Location ..... WYOMING.

Sample Pressure ..... 11 PSIG

Type Sample ..... SPOT

Test Method ..... GPA-2286

Sample Temperature ..... 174 F

County ..... LARAMIE

Moisture Content..... N/A

Components	Mole %	Weight %	Liq. Vol. %
Carbon Dioxide.....	1.154	1.418	0.813
Hydrogen Sulfide.....	0.000	0.000	0.000
Nitrogen.....	1.213	0.948	0.551
Methane.....	43.562	19.507	30.478
Ethane.....	9.705	8.146	10.711
Propane.....	20.862	25.678	23.720
iso-Butane.....	3.525	5.719	4.760
n-Butane.....	10.251	16.631	13.338
iso-Pentane.....	2.832	5.703	4.274
n-Pentane.....	2.803	5.645	4.193
Cyclopentane.....	0.174	0.341	0.213
n-Hexane.....	0.562	1.352	0.954
Cyclohexane.....	0.159	0.374	0.223
Other Hexanes .....	1.183	2.846	2.008
Heptanes.....	1.369	3.829	2.607
Methylcyclohexane.....	0.208	0.570	0.345
2,2,4-Trimethylpentane...	0.120	0.383	0.257
Benzene.....	0.046	0.100	0.053
Toluene.....	0.079	0.203	0.109
Ethylbenzene.....	0.008	0.024	0.013
Xylenes.....	0.021	0.062	0.034
C8+ Heavies.....	0.164	0.523	0.347
Totals .....	100.000	100.000	100.000

**ADDITIONAL BETX DATA**

<b>Components</b>	<b>Mole %</b>	<b>Weight %</b>	<b>Liq. Vol. %</b>
Cyclopentane	0.174	0.341	0.213
Cyclohexane	0.159	0.374	0.223
2-Methylpentane	0.849	2.042	1.440
3-Methylpentane	0.334	0.804	0.567
n-Hexane	0.562	1.352	0.954
Methylcyclohexane	0.208	0.570	0.345
2,2,4-Trimethylpentane	0.120	0.383	0.257
Benzene	0.046	0.100	0.053
Toluene	0.079	0.203	0.109
Ethylbenzene	0.008	0.024	0.013
m-Xylene	0.003	0.009	0.005
p-Xylene	0.013	0.037	0.020
o-Xylene	0.005	0.016	0.008

SPECIFIC GRAVITY AT 60/60 F, calculated.....	1.2370
TOTAL GPM ( ETHANE INCLUSIVE ).....	16.469
CALCULATED BTU / REAL CF AT 14.73 PSIA, dry basis.....	2056.181
CALCULATED BTU / REAL CF AT 14.73 PSIA, wet basis.....	2020.660
AVERAGE MOLECULAR WEIGHT.....	35.826
MOLAR MASS RATIO.....	1.2370
RELATIVE DENSITY ( $G \times Z$ (Air) / $Z$ ), calculated.....	0.000
IDEAL GROSS HEATING VALUE, BTU / IDEAL CF AT 14.696 PSIA, calculated.....	2027.424
COMPRESSIBILITY FACTOR ( $Z$ ).....	0.98828

PROPANE GPM.....	5.7327
BUTANE GPM.....	4.3741
GASOLINE GPM ( PENTANE AND HEAVIER ).....	3.7734

NOTATION: ALL CALCULATIONS PERFORMED USING PHYSICAL CONSTANTS FROM GPA 2145-09, THE TABLES  
OF PHYSICAL CONSTANTS FOR HYDROCARBONS AND OTHER COMPOUNDS OF INTEREST  
TO THE NATURAL GAS INDUSTRY.

---

James A. Kane, President  
American Mobile Research, Inc.



# AMERICAN MOBILE RESEARCH, INC.

P.O. BOX 2909  
CASPER, WYOMING 82602

(307) 235-4590 PHONE  
(307) 265-4489 FAX

## EXTENDED HYDROCARBON (GLYCALC) LIQUID STUDY CERTIFICATE OF ANALYSIS

Company ..... **BEAR OIL & GAS COMPANY**

Lab Number ..... CR-15311

Date Sampled ..... 1-26-2015

Study Number ..... CR-2

Date Tested ..... 2-5-2015

Sample Identification ..... **ARMOUR #41-17 PRESSURIZED CRUDE OIL  
SE NE SECTION 17, TOWNSHIP 16N, RANGE 60W**

Sample Location ..... WYOMING.

Sample Pressure ..... 11 PSIG

Type Sample ..... SPOT

Test Method ..... GPA 2186

Sample Temperature ..... 174 F

County ..... LARAMIE

Sampling Method ..... GPA-2174

Components	Mole %	Weight %	Liq. Vol. %
Hydrogen Sulfide .....	0.000	0.000	0.000
Oxygen .....	0.000	0.000	0.000
Carbon Dioxide .....	0.005	0.001	0.001
Nitrogen .....	0.000	0.000	0.000
Methane .....	0.009	0.001	0.002
Ethane .....	0.047	0.008	0.017
Propane .....	0.593	0.148	0.226
iso-Butane .....	0.512	0.168	0.232
n-Butane .....	2.287	0.753	0.999
iso-Pentane .....	1.220	0.498	0.618
n-Pentane .....	1.589	0.649	0.798
Hexanes .....	1.364	0.665	0.777
Heptanes .....	4.832	2.741	3.087
Octanes .....	12.479	8.070	8.854
Nonanes .....	10.614	7.707	8.272
Decanes+ .....	59.003	75.547	73.210
Benzene .....	0.228	0.101	0.088
Toluene .....	0.973	0.508	0.451
Ethylbenzene .....	0.457	0.275	0.244
Xylenes .....	2.381	1.431	1.281
n-Hexane .....	1.136	0.554	0.647
2,2,4-Trimethylpentane ...	0.271	0.175	0.195
Totals .....	100.000	100.000	100.000

**ADDITIONAL BETX DATA**

<b>Components</b>	<b>Mole %</b>	<b>Weight %</b>	<b>Liq. Vol. %</b>
2-Methylpentane	0.975	0.476	0.555
3-Methylpentane	0.389	0.190	0.221
n-Hexane	1.136	0.554	0.647
2,2,4-Trimethylpentane	0.271	0.175	0.195
Benzene	0.228	0.101	0.088
Toluene	0.973	0.508	0.451
Ethylbenzene	0.457	0.275	0.244
m-Xylene	0.357	0.215	0.192
p-Xylene	1.429	0.859	0.769
o-Xylene	0.595	0.358	0.320

API GRAVITY AT 60/60 F, calculated .....	51.0
SPECIFIC GRAVITY AT 60/60 F, calculated .....	0.77520
RELATIVE SPECIFIC GRAVITY OF DECANES+ (C10+) FRACTION, calculated .....	0.79994
AVERAGE MOLECULAR WEIGHT .....	176.638
AVERAGE MOLECULAR WEIGHT OF DECANES+ (C10+) FRACTION, calculated .....	226.165
TRUE VAPOR PRESSURE AT 100 F, PSIA, calculated .....	4.349
AVERAGE BOILING POINT, F, calculated .....	409.493
CUBIC FEET OF GAS / GALLON OF LIQUID, as Ideal Gas, calculated .....	17.651
BTU / GALLON OF LIQUID AT 14.73 PSIA, calculated .....	125,411.49
LBS / GALLON OF LIQUID, calculated .....	6.463

NOTATION: ALL CALCULATIONS PERFORMED USING PHYSICAL CONSTANTS FROM GPA 2145-09, THE TABLES  
OF PHYSICAL CONSTANTS FOR HYDROCARBONS AND OTHER COMPOUNDS OF INTEREST  
TO THE NATURAL GAS INDUSTRY.

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James A. Kane, President  
American Mobile Research, Inc.



# AMERICAN MOBILE RESEARCH, INC.

P.O. BOX 2909  
SPER, WYOMING 82602

(307) 235-4590 PHONE  
(307) 265-4489 FAX

## EXTENDED HYDROCARBON LIQUID STUDIES

### CERTIFICATE OF ANALYSIS

Company..... BEAR OIL & GAS COMPANY

Lab Number..... CR-15311

Study Number..... CR-3

Date Sampled..... 1-26-2015

Date Tested..... 2-5-2015

Sample Identification..... ARMOUR #41-17 FLASHED CRUDE OIL  
SE NE SECTION 17, TOWNSHIP 16N, RANGE 60W

Sample Location..... WYOMING.

Sample Pressure..... ATMOSPHERIC

Sample Temperature.... AMBIENT

Flowrate..... N/A

County..... LARAMIE

Test Method..... VARIOUS

Sample Container..... 1-QUART BOTTLE

#### TEST PERFORMED

#### RESULTS

API GRAVITY AT 60/60 F (ASTM D-287), observed .....	35.9
SPECIFIC GRAVITY AT 60/60 F (ASTM D-1657), calculated .....	0.8453
REID VAPOR PRESSURE (ASTM D-323), PSIG AT 100 F, observed .....	4.4
TOTAL SULFUR CONTENT (ASTM D-5453), PPMW .....	N/A
TRUE VAPOR PRESSURE (ASTM 2889), PSIA AT 100 F, observed .....	N/A
BASIC SEDIMENT AND WATER CONTENT (BSW), % BY VOLUME .....	N/A
COPPER STRIP CORROSION (ASTM D-130), 1 HOUR AT 100 F, observed .....	N/A
FREE WATER, observed .....	N/A

NOTATION : ALL TESTING PROVIDED ABOVE WAS PERFORMED IN ACCORDANCE TO METHODOLOGY  
OUTLINED BY THE AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM).



---

James A. Kane, President  
American Mobile Research, Inc.

**Bear Oil & Gas, Inc.**  
**Armour Tank Battery**  
**Laramie County - Statewide**  
**Armour 41-17; API #49-021-21452**  
**Armour 42-17; API #49-021-21480**

**Emissions Summary**

Emission Source	NOx (TPY)	CO (TPY)	VOC (TPY)	HAP (TPY)	H <sub>2</sub> S (TPY)	SO <sub>2</sub> (TPY)	Calculation Method	Calculations
Truck Loading	---	---	0.78	0.078	0.00	---	AQD Approved Calc Methods & Practices	Attached
Tanks	---	---	2.95	0.38	0.00	---	VB Equation (flashing) + EPA Tanks 4.0.9d (S/W/B)	Attached
Fugitive	---	---	1.91	0.28	0.00	---	AQD Approved Calc Methods & Practices	Attached
Tank Heater	0.03	0.02	---	---	---	0.00	AQD Approved Calc Methods & Practices	Attached
Heater Treater (vents)	---	---	---	---	---	---	N/A - Gas is routed to the pumping unit engines, and heater treater and tank heater burners for fuel	N/A
Heater Treater (burner)	0.65	0.55	---	---	---	0.00	AQD Approved Calc Methods & Practices	Attached
<b>TOTAL</b>	<b>0.68</b>	<b>0.57</b>	<b>5.64</b>	<b>0.74</b>	<b>0.00</b>	<b>0.00</b>		

**NOTES:** HAP emissions were assumed to be 10% of VOC emissions for truck loading and for storage tank S/W/B emissions.

No H<sub>2</sub>S was reported in the crude oil analysis; therefore, no SO<sub>2</sub> or H<sub>2</sub>S emission calculations are included with this application.

Emissions shown for each source are in accordance with those indicated on the table in the C6 S2 O&G Production Facilities Permitting Guidance, September 2013, Page 64 of 76.

For all emission calculations used in this application, actual production was used to determine the average production rate.

**Specific Emission Unit Attributes:**

**Loading/Unloading/Dump**

Company Equipment ID: Armour Tank Battery Truck Loading

Company Equipment Description: Truck Loading

Operating Status: Operating

Initial Construction Commencement Date: \_\_\_\_\_

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Type of Material: Liquid

Material Description: Crude Oil

Maximum Annual Throughput: 21,900

Units: barrels/yr

Maximum Hourly Throughput: 2.5

Units: barrels/hr

Detailed Description of Loading/Unloading/Dump Source: \_\_\_\_\_

Truck loading of crude oil from aboveground storage tanks

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

40600132

**Potential Operating Schedule:** Provide the operating schedule for this emission unit.

Hours/day: 2 (when loaded)

Hours/year: 200

Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR 61.  
(These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

**Emissions Information-** The following tables request information needed to determine the applicable requirements and the compliance status of this emission unit with those requirements.

### Truck Loading

		Efficiency Standards				
Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination	

#### Criteria Pollutants:

1.)	Particulate emissions (PE/PM) (formerly particulate matter, PM)					
2.)	PM #10 microns in diameter (PE/PM10)					
3.)	PM #2.5 microns in diameter (PE/PM2.5)					
4.)	Sulfur dioxide (SO2)					
5.)	Nitrogen Oxides (NOx)					
6.)	Carbon monoxide (CO)					
7.)	Volatile organic compounds (VOC)	0.78		0.18	0.78	Other
8.)	Lead (Pb)					
9.)	Total Hazardous Air Pollutants (HAPs)	0.078		0.018	0.078	Other
10.)	Fluoride (F)					
11.)	Hydrogen Sulfide (H2S)	0		0	0	Test results for this source
12.)	Mercury (Hg)					
13.)	Total Reduced Sulfur (TRS)					
14.)	Sulfuric Acid Mist (SAM)					

*\*Provide your calculations as an attachment and explain how all process variables and emissions factors were selected.*

**Hazardous Air Pollutants (HAPs) and Toxic Air Contaminants**

Efficiency Standards					
Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination

**Pollutants:**

1.)					
2.)					
3.)					
4.)					
5.)					
6.)					
7.)					
8.)					

**Greenhouse Gases (GHGs)**

Efficiency Standards					
Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination

**Pollutants:**

1.)					
2.)					
3.)					
4.)					
5.)					
6.)					
7.)					
8.)					

**Bear Oil & Gas, Inc.**  
**Armour Tank Battery**  
**Laramie County - Statewide**  
**Armour 41-17; API #49-021-21452**  
**Armour 42-17; API #49-021-21480**

**Truck Loading**

$$L_L = 12.46 * S * P * M / T$$

S (Saturation Factor)

0.6 Table 5.2-1

P (True vapor pressure)

2.3 Table 7.1-2

M (Molecular weight of tank vapors)

50 Table 7.1-2

Temperature of bulk liquid loaded= deg R (deg F+ 460)

510 Table 7.1-2 (50 + 460)

$L_L$

1.69 lb/1000 gallons loaded

Average Production = 1,825 bbl/mo

1,825 bbls = 76,650 gallons/month

Assumes 220 bbl Tank Truck at 2 hrs to load

**VOC Emissions**

**0.78 TPY**

**HAP Emissions (assumed to be 10% of VOCs)**

**0.078 TPY**

**Specific Emission Unit Attributes:**

**Storage Tank/Silo**

Company Equipment ID: Armour Tank Battery Oil Storage Tanks

Company Equipment Description: Oil Storage Tanks

Operating Status: Operating

Initial Construction Commencement Date: \_\_\_\_\_

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Material Type: Liquid

Description of Material Stored: Crude Oil stored in 4 aboveground storage tanks

Capacity: 400

Units: barrels

Maximum Throughput: 60

Units: barrels/day

Maximum Hourly Throughput: 2.5

Units: barrels/hr

Operating Pressure (psig): 1

Vapor Pressure of Material Stored (psig): 4.349

Is Tank Heated?: No 3 tanks are not heated

Yes 1 tank is heated

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

40400312

**Potential Operating Schedule:** Provide the operating schedule for this emission unit.

Hours/day: 24

Hours/year: 8760



Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: 0000

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

**Emissions Information-** The following tables request information needed to determine the applicable requirements and the compliance status of this emission unit with those requirements.

### Oil Storage Tanks

Pre-Controlled Potential Emissions (tons/yr)	Efficiency Standards		Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination
	Potential to Emit (PTE)	Units			

#### Criteria Pollutants:

1.)	Particulate emissions (PE/PM) (formerly particulate matter, PM)					
2.)	PM #10 microns in diameter (PE/PM10)					
3.)	PM #2.5 microns in diameter (PE/PM2.5)					
4.)	Sulfur dioxide (SO <sub>2</sub> )					
5.)	Nitrogen Oxides (NO <sub>x</sub> )					
6.)	Carbon monoxide (CO)					
7.)	Volatile organic compounds (VOC)	2.95		0.67	2.95	Tanks Program
8.)	Lead (Pb)					
9.)	Total Hazardous Air Pollutants (HAPs)	0.38		0.09	0.38	Tanks Program
10.)	Fluoride (F)					
11.)	Hydrogen Sulfide (H <sub>2</sub> S)	0		0	0	Test results for this source
12.)	Mercury (Hg)					
13.)	Total Reduced Sulfur (TRS)					
14.)	Sulfuric Acid Mist (SAM)					

*\*Provide your calculations as an attachment and explain how all process variables and emissions factors were selected.*

**Hazardous Air Pollutants (HAPs) and Toxic Air Contaminants**

Pre-Controlled Potential Emissions (tons/yr)	Efficiency Standards		Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination
	Potential to Emit (PTE)	Units			

**Pollutants:**

1.)					
2.)					
3.)					
4.)					
5.)					
6.)					
7.)					
8.)					

**Greenhouse Gases (GHGs)**

Pre-Controlled Potential Emissions (tons/yr)	Efficiency Standards		Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination
	Potential to Emit (PTE)	Units			

**Pollutants:**

1.)					
2.)					
3.)					
4.)					
5.)					
6.)					
7.)					
8.)					

\*\*\*\*\*  
 \* Project Setup Information \*

\*\*\*\*\*  
 Project File : C:\Documents\Projects\154 Edward Mike Davis, LLC\154-01 Air Permitting\Armour 41-17 F  
 Flowsheet Selection : Oil Tank with Separator  
 Calculation Method : RVP Distillation  
 Control Efficiency : 99.00%  
 Known Separator Stream : Low Pressure Oil  
 Entering Air Composition : No  
 Component Group : C10+

Filed Name : WC  
 Well Name : Armour Tank Battery  
 Date : 2015.05.08

\*\*\*\*\*  
 \* Data Input \*

Separator Pressure (psia) : 12.00  
 Separator Temperature (F) : 180.0  
 C10+ SG : 0.80  
 C10+ MW(lb/lbmol) : 226.16

-- Low Pressure Oil -----

No.	Component	Mole%	Wt%
1	H2S	0.0000	0.0000
2	O2	0.0000	0.0000
3	CO2	0.0050	0.0012
4	N2	0.0000	0.0000
5	C1	0.0090	0.0008
6	C2	0.0470	0.0080
7	C3	0.5930	0.1480
8	i-C4	0.5120	0.1685
9	n-C4	2.2870	0.7525
10	i-C5	1.2200	0.4983
11	n-C5	1.5890	0.6490
12	C6	1.3640	0.6653
13	C7	4.8320	2.7410
14	C8	12.4790	8.0699
15	C9	10.6140	7.7081
16	C10+	59.0030	75.5456
17	Benzene	0.2280	0.1008
18	Toluene	0.9730	0.5075
19	E-Benzene	0.4570	0.2747
20	Xylenes	2.3810	1.4311
21	n-C6	1.1360	0.5542
22	224Trimethylp	0.2710	0.1753

-- Sales Oil -----

Production Rate (bbl/day) : 60.00  
 Days of Annual Operation : 365  
 API Gravity : 35.90  
 Reid Vapor Pressure (psia) : 4.40  
 Ambient Pressure (psia) : 12.20  
 Ambient Temperature (F) : 180.0

\*\*\*\*\*  
 \* Calculation Results \*

-- Emission Summary -----

	Uncontrolled ton	Controlled ton

Total HAPs	0.0000	0.0000
Total HC	0.0000	0.0000
VOCs, C2+	0.0000	0.0000
VOCs, C3+	0.0000	0.0000
CO2	0.0000	
CH4	0.0000	

## Uncontrolled Recovery Information:

Vapor (mscfd) :	0.0000
HC Vapor (mscfd) :	0.0000
CO2 (mscfd) :	0.0000
CH4 (mscfd) :	0.0000
GOR (SCF/STB) :	0.0000

## -- Emission Composition -----

NoComponent	Uncontrolled ton	Controlled ton
1 H2S	0.0000	0.0000
2 O2	0.0000	0.0000
3 CO2	0.0000	0.0000
4 N2	0.0000	0.0000
5 C1	0.0000	0.0000
6 C2	0.0000	0.0000
7 C3	0.0000	0.0000
8 i-C4	0.0000	0.0000
9 n-C4	0.0000	0.0000
10 i-C5	0.0000	0.0000
11 n-C5	0.0000	0.0000
12 C6	0.0000	0.0000
13 Benzene	0.0000	0.0000
14 Toluene	0.0000	0.0000
15 E-Benzene	0.0000	0.0000
16 Xylenes	0.0000	0.0000
17 n-C6	0.0000	0.0000
18 224Trimethylp	0.0000	0.0000
19 Pseudo Comp1	0.0000	0.0000
20 Pseudo Comp2	0.0000	0.0000
21 Pseudo Comp3	0.0000	0.0000
22 Pseudo Comp4	0.0000	0.0000
23 Pseudo Comp5	0.0000	0.0000
24 Total	0.0000	0.0000

## -- Stream Data -----

NoComponent	MW lb/lbmol	LP Oil mole %	Flash Oil mole %	Sales Oil mole %	Flash Gas mole %	W&S Gas mole %	Total Emission mole %
1 H2S	34.80	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
2 O2	32.00	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
3 CO2	44.01	0.0050	0.0050	0.0050	0.0000	0.0000	0.0000
4 N2	28.01	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
5 C1	16.04	0.0090	0.0090	0.0090	0.0000	0.0000	0.0000
6 C2	30.07	0.0470	0.0470	0.0470	0.0000	0.0000	0.0000
7 C3	44.10	0.5930	0.5930	0.5930	0.0000	0.0000	0.0000
8 i-C4	58.12	0.5120	0.5120	0.5120	0.0000	0.0000	0.0000
9 n-C4	58.12	2.2870	2.2870	2.2870	0.0000	0.0000	0.0000
10 i-C5	72.15	1.2200	1.2200	1.2200	0.0000	0.0000	0.0000
11 n-C5	72.15	1.5890	1.5890	1.5890	0.0000	0.0000	0.0000
12 C6	84.00	1.3640	1.3640	1.3640	0.0000	0.0000	0.0000
13 Benzene	78.11	0.2280	0.2280	0.2280	0.0000	0.0000	0.0000
14 Toluene	92.14	0.9730	0.9730	0.9730	0.0000	0.0000	0.0000
15 E-Benzene	106.17	0.4570	0.4570	0.4570	0.0000	0.0000	0.0000
16 Xylenes	106.17	2.3810	2.3810	2.3810	0.0000	0.0000	0.0000
17 n-C6	86.18	1.1360	1.1360	1.1360	0.0000	0.0000	0.0000
18 224Trimethylp	114.23	0.2710	0.2710	0.2710	0.0000	0.0000	0.0000
19 Pseudo Comp1	115.60	35.7949	35.7949	35.7949	0.0000	0.0000	0.0000
20 Pseudo Comp2	159.67	17.8530	17.8530	17.8530	0.0000	0.0000	0.0000
21 Pseudo Comp3	210.95	14.5092	14.5092	14.5092	0.0000	0.0000	0.0000
22 Pseudo Comp4	282.94	11.8810	11.8810	11.8810	0.0000	0.0000	0.0000

23 Pseudo Comp5	436.46	6.8899	6.8899	6.8899	0.0000	0.0000	0.0000
		LP Oil	Flash Oil	Sales Oil	Flash Gas	W&S Gas	Total Emission
MW (lb/lbmol):		174.63	174.63	174.63	0.00	0.00	0.00
Stream Mole Ratio:		1.0000	1.0000	1.0000			
Stream Weight Ratio:		174.63	174.63	174.63			
Total Emission (ton):							
Heating Value (BTU/scf):							
Gas Gravity (Gas/Air):							
Bubble Pt. @100F (psia):		3.77	3.77	3.77			
RVP @100F (psia):		2.89	2.89	2.89			
Spec. Gravity @100F:		0.74	0.74	0.74			

Company Name: Bear Oil & Gas, Inc.  
 Facility Name: Armour Tank Battery

## Volatile Organic Compound Emission Calculation for Flashing

### Vasquez - Beggs Solution Gas/Oil Ratio Correlation Method

(For Estimating Flashing Emissions, Using Stock Tank Gas-Oil Ratios For Crude Oil Facilities)

#### INPUTS:

Stock Tank API Gravity	35.9	<b>30</b>
Treater Pressure (psig)	12	<b>Pi</b>
Treater Temperature (F)	180	<b>Ti</b>
Separator Gas Gravity	1.18	<b>SGi</b>
Stock Tank Barrels of Oil per day (BOPD)	60	<b>Q</b>
Stock Tank Gas Molecular Weight (lb/lb-mol)	36	<b>MW</b>
VOC Weight Fraction of Stock Tank Gas	0.70	<b>VOC</b>
HAP Weight Fraction of Stock Tank Gas	0.10	<b>HAP</b>
Atmospheric Pressure (psia)	12.2	<b>Patm</b>

#### CONSTRAINTS:

crude oil gravity < 40 degrees API  
 operating pressure < 5250 psia  
 operating temperature < 295 degrees F  
 SG between 0.56 and 1.18

MW between 14 and 125 lb/lb-mol

$$R_s = (C_1 * SG_x * (P_i + P_{atm})^{C_2} \exp((C_3 * API) / (T_i + 460)))$$

Where:

$R_s$  = Gas/Oil Ratio of liquid at pressure of interest  
 $SG_x$  = Dissolved gas gravity at 100 psig  
 $P_i$  = Pressure of initial condition (psia)  
 $API$  = API Gravity of liquid hydrocarbon at final condition  
 $T_i$  = Temperature of initial condition (F)

Constants	API Gravity < 30	API Gravity >= 30
$C_1$ =	0.0362	0.0178
$C_2$ =	1.0937	1.187
$C_3$ =	25.724	23.931

$SG_x$  = Dissolved gas gravity at 100 psig  
 $= SG_i [1.0 + 0.00005912 * API * T_i * \log((P_i + P_{atm}) / 100 + P_{atm})]$

$SG_i$  = Gas gravity at initial condition

$$SG_x = 0.88$$

for the above API Gravity input,  $C_1 = 0.0178$   
 $C_2 = 1.187$   
 $C_3 = 23.931$

$$R_s = 2.63 \text{ scf/bbl for } P + P_{atm} = 24.2$$

$$THC = R_s * Q * MW * 1/385 \text{ scf/lb-mole} * 365 \text{ D/Yr} * 1 \text{ ton/2000 lb.s}$$

$THC$  = Total Hydrocarbon (tons/year)  
 $R_s$  = Solution Gas/Oil Ratio (scf/STB)  
 $Q$  = Oil Production Rate (bbl/day)  
 $MW$  = Molecular Weight of Stock Tank Gas (lb/lb-mole)  
 $385$  = Volume of 1 lb-mole of gas at 14.7 psia and 68 F (WAQS&R Std Cond)

$$THC = 2.7 \text{ TPY}$$

$$VOC = THC * \text{Frac. of VOC in the Stock Tank Vapor}$$

$$VOC = 1.88 \text{ TPY}$$

$$HAP = THC * \text{Frac. of HAP in the Stock Tank Vapor}$$

$$HAP = 0.27 \text{ TPY}$$

**TANKS 4.0.9d**  
**Emissions Report - Summary Format**  
**Tank Identification and Physical Characteristics**

**Identification**

User Identification:	Armour Tank Battery
City:	Pine Bluffs
State:	Wyoming
Company:	Bear Oil & Gas, Inc.
Type of Tank:	Vertical Fixed Roof Tank
Description:	Four (4) 400 bbl Oil Storage Tanks

**Tank Dimensions**

Shell Height (ft):	20.00
Diameter (ft):	12.00
Liquid Height (ft) :	20.00
Avg. Liquid Height (ft):	15.00
Volume (gallons):	16,920.59
Turnovers:	54.36
Net Throughput(gal/yr):	919,800.00
Is Tank Heated (y/n):	N

**Paint Characteristics**

Shell Color/Shade:	Gray/Medium
Shell Condition	Good
Roof Color/Shade:	Gray/Medium
Roof Condition:	Good

**Roof Characteristics**

Type:	Cone
Height (ft)	0.00
Slope (ft/ft) (Cone Roof)	0.06

**Breather Vent Settings**

Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meteorological Data used in Emissions Calculations: Cheyenne, Wyoming (Avg Atmospheric Pressure = 11.76 psia)



**TANKS 4.0.9d**  
**Emissions Report - Summary Format**  
**Liquid Contents of Storage Tank**

**Armour Tank Battery - Vertical Fixed Roof Tank**  
**Pine Bluffs, Wyoming**

Mixture/Component	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
	Month	Avg.	Min.	Max.	Avg.	Min.	Max.					
Crude oil (RVP 5)	All	54.86	43.72	65.99	48.68	2.5988	2.0689	3.2330	50.0000		207.00	Option 4: RVP=5

TANKS 4.0.9d  
Emissions Report - Summary Format  
Individual Tank Emission Totals

Emissions Report for: Annual

Armour Tank Battery - Vertical Fixed Roof Tank  
Pine Bluffs, Wyoming

		Losses(lbs)	
Components	Working Loss	Breathing Loss	Total Emissions
Crude oil (RVP 5)	1,533.54	604.43	2,137.97

**Specific Emission Unit Attributes:**

**Heater/Chiller**

Company Equipment ID: Armour Tank Battery Tank Heater

Company Equipment Description: Tank Heater

Operating Status: Operating

Initial Construction Commencement Date:

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement

Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Firing Type:

Direct

Heat Input Rating:

0.5

Units:

MMBtu/hr

Primary Fuel Type:

Field Gas

Secondary Fuel Type:

Heat Content of Fuel: 2056

Units: BTU/scf

Fuel Sulfur Content: 0

Units:

ppm

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

31000128

**Potential Operating Schedule:**

Provide the operating schedule for this emission unit.

Hours/day:

24 (when in use)

Hours/year:

576

Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standard are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

**Emissions Information-** The following tables request information needed to determine the applicable requirements and the compliance status of this emission unit with those requirements.

**Storage Tank Heater**

Pre-Controlled Potential Emissions (tons/yr)	Efficiency Standards		Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination
	Potential to Emit (PTE)	Units			

**Criteria Pollutants:**

1.)	Particulate emissions (PE/PM) (formerly particulate matter, PM)					
2.)	PM #10 microns in diameter (PE/PM10)					
3.)	PM #2.5 microns in diameter (PE/PM2.5)					
4.)	Sulfur dioxide (SO2)	0		0	0	Test results for this source
5.)	Nitrogen Oxides (NOx)	0.03		0.007	0.03	Other
6.)	Carbon monoxide (CO)	0.02		0.005	0.02	Other
7.)	Volatile organic compounds (VOC)					
8.)	Lead (Pb)					
9.)	Total Hazardous Air Pollutants (HAPs)					
10.)	Fluoride (F)					
11.)	Hydrogen Sulfide (H2S)					
12.)	Mercury (Hg)					
13.)	Total Reduced Sulfur (TRS)					
14.)	Sulfuric Acid Mist (SAM)					

*\*Provide your calculations as an attachment and explain how all process variables and emissions factors were selected.*

**Hazardous Air Pollutants (HAPs) and Toxic Air Contaminants**

	Efficiency Standards					Basis for Determination
	Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	
<b>Pollutants:</b>						
1.)						
2.)						
3.)						
4.)						
5.)						
6.)						
7.)						
8.)						

**Greenhouse Gases (GHGs)**

	Efficiency Standards					Basis for Determination
	Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	
<b>Pollutants:</b>						
1.)						
2.)						
3.)						
4.)						
5.)						
6.)						
7.)						
8.)						

**Bear Oil & Gas, Inc.**  
**Armour Tank Battery**  
**Laramie County - Statewide**  
**Armour 41-17; API #49-021-21452**  
**Armour 42-17; API #49-021-21480**

### **Tank Heater**

0.5 MMBtu/hr  
 2056 Btu/scf      LHV Ratio =      2.02  
 Fueled by produced gas  
 576 Annual Operating Hours (worse case)  
 70 VOC weight %

### **Emission Factors (EF)<sup>1</sup>**

NOx      100 lb/MMcf  
 CO      84 lb/MMcf  
 TOC      11 lb/MMcf

<b>Pollutant</b>	<b>Burner Rating (MMBtu/hr)</b>	<b>EF (lb/MMcf)</b>	<b>1 MMcf/1020 MMBtu</b>	<b>LHV ratio</b>	<b>Emissions (lb/hr)</b>	<b>Ton/yr</b>
NOx	0.5	100	0.001	2.02	0.099	<b>0.03</b>
CO	0.5	84	0.001	2.02	0.083	<b>0.02</b>
TOC	0.5	11	0.001	2.02	0.011	<b>0.003</b>
VOC	0.5	11	0.001	2.02	0.008	<b>0.002</b>

<sup>1</sup> C6 S2 O&G Production Facilities Permitting Guidance, September 2013, Page 66 of 76

Revised 1/22/2015

**Specific Emission Unit Attributes:**

**Storage Tank/Silo**

Company Equipment ID: Armour Tank Battery Produced Water Storage Tank

Company Equipment Description: Produced Water Storage Tank

Operating Status: Operating

Initial Construction Commencement Date:

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Material Type: Liquid

Description of Material Stored: Produced Water stored in 1 aboveground storage tank

Capacity: 400 Units: barrels

Maximum Throughput: 104.4 Units: barrels/day

Maximum Hourly Throughput: 4.35 Units: barrels/hr

Operating Pressure (psig): 1

Vapor Pressure of Material Stored (psig): 1

Is Tank Heated?: No

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

40400315

**Potential Operating Schedule:** Provide the operating schedule for this emission unit.

Hours/day: 24

Hours/year: 8760



**Control Equipment:**

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

Revised 1/22/2015

**Specific Emission Unit Attributes:**

**Fugitives**

Company Equipment ID: Armour Tank Battery Fugitives

Company Equipment Description: Fugitive Emissions

Operating Status: Operating

Initial Construction Commencement Date:

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Type of Fugitive Emission: Fugitive Leaks at O&G

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

31088811

**Potential Operating Schedule:** Provide the operating schedule for this emission unit.

Hours/day: 24

Hours/year: 8760

Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

**Emissions Information-** The following tables request information needed to determine the applicable requirements and the compliance status of this emission unit with those requirements.

### ***Fugitives***

Efficiency Standards					
Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination

### **Criteria Pollutants:**

1.)	Particulate emissions (PE/PM) (formerly particulate matter, PM)					
2.)	PM #10 microns in diameter (PE/PM10)					
3.)	PM #2.5 microns in diameter (PE/PM2.5)					
4.)	Sulfur dioxide (SO2)					
5.)	Nitrogen Oxides (NOx)					
6.)	Carbon monoxide (CO)					
7.)	Volatile organic compounds (VOC)	1.91		0.44	1.91	Other
8.)	Lead (Pb)					
9.)	Total Hazardous Air Pollutants (HAPs)	0.28		0.06	0.28	Other
10.)	Fluoride (F)					
11.)	Hydrogen Sulfide (H2S)	0		0	0	Test results for this source
12.)	Mercury (Hg)					
13.)	Total Reduced Sulfur (TRS)					
14.)	Sulfuric Acid Mist (SAM)					

***\*Provide your calculations as an attachment and explain how all process variables and emissions factors were selected.***

**Hazardous Air Pollutants (HAPs) and Toxic Air Contaminants**

	Efficiency Standards					Basis for Determination
	Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	
<b>Pollutants:</b>						
1.)						
2.)						
3.)						
4.)						
5.)						
6.)						
7.)						
8.)						

**Greenhouse Gases (GHGs)**

	Efficiency Standards					Basis for Determination
	Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	
<b>Pollutants:</b>						
1.)						
2.)						
3.)						
4.)						
5.)						
6.)						
7.)						
8.)						

Bear Oil & Gas, Inc.  
Armour Tank Battery  
Laramie County - Statewide  
Armour 41-17; API #49-021-21452  
Armour 42-17; API #49-021-21480

**Fugitive Emissions**

Equipment Type	Gas			Light Oil (>20°API)			Water/Light Oil			Facility Total (lb/day)	Facility Total (tons/yr)
	Qty <sup>1</sup>	EPA Emission Factor <sup>2</sup>	Total (lbs/day)	Qty <sup>1</sup>	EPA Emission Factor <sup>2</sup>	Total (lbs/day)	Qty <sup>1</sup>	EPA Emission	Total (lbs/day)		
Connector	14	0.011	0.154	60	0.011	0.66	10	0.0058	0.058	0.87	0.16
Flange	10	0.021	0.21	6	0.0058	0.0348	0	0.00015	0	0.24	0.04
Open ended line	0	0.11	0	6	0.074	0.444	0	0.013	0	0.44	0.08
Other	6	0.47	2.82	10	0.4	4	0	0.74	0	6.82	1.24
Pump	0	0.13	0	1	0.69	0.69	0	0.0013	0	0.69	0.13
Valve	8	0.24	1.92	30	0.13	3.9	6	0.0052	0.0312	5.85	1.07
VOC Weight Fraction <sup>3</sup> =			0.70	VOC EMISSIONS:							10.44
HAP Weight Fraction <sup>3</sup> =			0.10	HAP EMISSIONS:							1.52
											0.28

<sup>1</sup> Based on typical component count for facility type  
<sup>2</sup> C6 S2 O&G Production Facilities Permitting Guidance, September 2013, Page 70 of 76  
<sup>3</sup> Calculated actual measured weight fractions based on laboratory analysis

Gas = Treater/flare  
Light Oil = All Others  
Water/Light Oil = Produced Water Components

Revised 1/22/2015

**Specific Emission Unit Attributes:**

**Separator/Treater**

Company Equipment ID: Armour Tank Battery Heater Treater

Company Equipment Description: Heater Treater

Operating Status: Operating

Initial Construction Commencement Date:

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Type of Vessel: Heater-Treater

Is Vessel Heated?

Yes

Operating Temperature (F): 180

Operating Pressure (psig): 12

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

31000107

**Potential Operating Schedule:** Provide the operating schedule for this emission unit.

Hours/day: 24

Hours/year: 8760

Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*



**Specific Emission Unit Attributes:**

**Heater/Chiller**

Company Equipment ID: Armour Tank Battery Heater Treater Burner

Company Equipment Description: Heater Treater Burner

Operating Status: Operating

Initial Construction Commencement Date:

Initial Operation Commencement Date: 9/23/2014

Most Recent Construction/ Modification

Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement

Date: 5/31/2015 (estimated)

**Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):**

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Firing Type:

Direct

Heat Input Rating:

0.75

Units:

MMBtu/hr

Primary Fuel Type:

Field Gas

Secondary Fuel Type:

Heat Content of Fuel: 2056

Units: BTU/scf

Fuel Sulfur Content:

0

Units:

ppm

**SCC Codes:** List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

31000107

**Potential Operating Schedule:**

Provide the operating schedule for this emission unit.

Hours/day:

24

Hours/year:

8760

Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

**Emissions Information-** The following tables request information needed to determine the applicable requirements and the compliance status of this emission unit with those requirements.

**Heater Treater**

Efficiency Standards					
Pre-Controlled Potential Emissions (tons/yr)	Potential to Emit (PTE)	Units	Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination

**Criteria Pollutants:**

1.)	Particulate emissions (PE/PM) (formerly particulate matter, PM)					
2.)	PM #10 microns in diameter (PE/PM10)					
3.)	PM #2.5 microns in diameter (PE/PM2.5)					
4.)	Sulfur dioxide (SO <sub>2</sub> )	0		0	0	Test results for this source
5.)	Nitrogen Oxides (NO <sub>x</sub> )	0.65		0.15	0.65	Other
6.)	Carbon monoxide (CO)	0.55		0.13	0.55	Other
7.)	Volatile organic compounds (VOC)					
8.)	Lead (Pb)					
9.)	Total Hazardous Air Pollutants (HAPs)					
10.)	Fluoride (F)					
11.)	Hydrogen Sulfide (H <sub>2</sub> S)					
12.)	Mercury (Hg)					
13.)	Total Reduced Sulfur (TRS)					
14.)	Sulfuric Acid Mist (SAM)					

*\*Provide your calculations as an attachment and explain how all process variables and emissions factors were selected.*

**Hazardous Air Pollutants (HAPs) and Toxic Air Contaminants**

Pre-Controlled Potential Emissions (tons/yr)	Efficiency Standards		Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination
	Potential to Emit (PTE)	Units			

**Pollutants:**

1.)						
2.)						
3.)						
4.)						
5.)						
6.)						
7.)						
8.)						

**Greenhouse Gases (GHGs)**

Pre-Controlled Potential Emissions (tons/yr)	Efficiency Standards		Potential to Emit (lbs/hr)	Potential to Emit (tons/yr)	Basis for Determination
	Potential to Emit (PTE)	Units			

**Pollutants:**

1.)						
2.)						
3.)						
4.)						
5.)						
6.)						
7.)						
8.)						

**Bear Oil & Gas, Inc.**  
**Armour Tank Battery**  
**Laramie County - Statewide**  
**Armour 41-17; API #49-021-21452**  
**Armour 42-17; API #49-021-21480**

### **Heater Treater**

0.75 MMBtu/hr

2056 Btu/scf                      LHV Ratio =      2.02

Fueled by produced gas

8760 Annual Operating Hours (worse case)

70 VOC weight %

Emission Factors (EF)<sup>1</sup>

NOx                      100 lb/MMcf

CO                      84 lb/MMcf

TOC                      11 lb/MMcf

<b>Pollutant</b>	<b>Burner Rating (MMBtu/hr)</b>	<b>EF (lb/MMcf)</b>	<b>1 MMcf/1020 MMBtu</b>	<b>LHV ratio</b>	<b>Emissions (lb/hr)</b>	<b>Ton/yr</b>
NOx	0.75	100	0.001	2.02	0.148	<b>0.65</b>
CO	0.75	84	0.001	2.02	0.124	<b>0.55</b>
TOC	0.75	11	0.001	2.02	0.016	<b>0.07</b>
VOC	0.75	11	0.001	2.02	0.011	<b>0.050</b>

<sup>1</sup> C6 S2 O&G Production Facilities Permitting Guidance, September 2013, Page 66 of 76

## Specific Emission Unit Attributes:

## Flare

Company Equipment ID: Armour Tank Battery Emergency Flare  
Company Equipment Description: Emergency Flare

Operating Status: Operating  
Initial Construction Commencement Date: \_\_\_\_\_  
Initial Operation Commencement Date: 9/23/2014  
Most Recent Construction/ Modification  
Commencement Date: 5/31/2015 (estimated)

Most Recent Operation Commencement Date: 5/31/2015 (estimated)

Select reason(s) for this emissions unit being included in this application (must be completed regardless of date of installation or modification):

Reason: Construction (Greenfield/New Facility)

If reason is **Reconstruction** or **Temporary Permit** or **Other**, please explain below:

Maximum Design Capacity (MMSCF/hr): 0.0002  
Minimum Design Capacity (MMSCF/hr): 0  
Pilot Gas Volume (scf/min): \_\_\_\_\_  
Emergency Flare Only: Yes Ignition Device Type: Other  
Btu Content (Btu/scf): 2056 Smokeless Design: \_\_\_\_\_  
Assist Gas Utilized? No Continuously Monitored? No  
Waste Gas Volume: \_\_\_\_\_ Units: \_\_\_\_\_  
Installation Date: 9/23/2014

SCC Codes: List all Source Classification Code(s) (SCC) that describe the process(es) performed by the emission source (e.g., 1-02-002-04).

31000160

Potential Operating Schedule: Provide the operating schedule for this emission unit.  
Hours/day: 0  
Hours/year: 0

Control Equipment:

*If yes, please fill out and attach the appropriate Control Device and Release Point Information worksheets.*

**Best Available Control Technology (BACT):** Was a BACT Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed BACT: \_\_\_\_\_

\*If yes, attach BACT Analysis with this application.

**Lowest Achievable Emission Rate (LAER):** Was a LAER Analysis completed for this emission unit?

☐ Yes ☒ No

Pollutant: \_\_\_\_\_

Proposed LAER: \_\_\_\_\_

\*If yes, attach LAER Analysis with this application.

**Federal and State Rule Applicability:**

New Source Performance Standards (NSPS):

*New Source Performance Standards are listed under 40 CFR 60-  
Standards of Performance for New Stationary Sources.*

NSPS Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 61):

*National Emissions Standards for Hazardous Air Pollutants (NESHAP Part 61) are listed under 40 CFR  
61. (These include asbestos, benzene, beryllium, mercury, and vinyl chloride).*

Part 61 NESHAP Subpart: \_\_\_\_\_

National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63):

*National Emission Standards for Hazardous Air Pollutants (NESHAP Part 63)  
standards are listed under 40 CFR 63*

Part 63 NESHAP Subpart: \_\_\_\_\_

Prevention of Significant Deterioration (PSD):

*These rules are found under WAQSR Chapter 6, Section 4.*

Non-Attainment New Source Review:

*These rules are found under WAQSR Chapter 6, Section 13.*

**Control Equipment:****Flare/Combustor**

Manufacturer: Cimarron Date Installed: 9/23/2014  
 Model Name and Number: 48" Standard ECD Company Control:  
 Company Control Equipment: Armour Tank Battery ECD Equipment ID: ECD  
 Description:

Pollutant(s) Controlled: ☐ CO ☐ NOx ☐ Pb ☐ SO2 ☒ VOC ☐ PM  
☐ PM (FIL) ☐ PM Condensable ☐ PM 10 (FIL) ☐ PM 2.5 (FIL) ☐ PM 10 ☐ PM 2.5  
☐ Other

**NOTE: The following fields require numeric values unless otherwise denoted with an asterisk\***

Maximum Design Capacity (MMSCF/hr): 0.00125  
 Minimum Design Capacity (MMSCF/hr): 0.0002  
 Design Control Efficiency (%): 99 Capture Efficiency (%):  
 Operating Control Efficiency (%):  
 Flare Type:\* Enclosed Elevated Flare Type:\*  
 Ignition Device:\* Yes Flame Presence Sensor:\* Yes  
 Inlet Gas Temp (F): 65 Flame Presence Type:\* Other  
 Gas Flow Rate (acfm): Outlet Gas Temp (F):  
☒ This is the only control equipment on this air contaminant source  
 If not, this control equipment is: ☐ Primary ☐ Secondary ☐ Parallel  
 List all other emission units that are also vented to this control equipment: \*  
 List all release point IDs associated with this control equipment: \*

Oil Storage Tanks; Produced Water Storage Tank

ECD



**Release Point Information:**

Complete the table below for *each* release point. Please include release point information for each emission unit. Multiple attachments may be necessary. A release point is a point at which emissions from an emission unit are released into the ambient (outside) air. List each individual release point on a separate pair of lines (release point ID and description). **For longitude and latitude, use NAD 83/WGS84 datum and 5 digits after the decimal (i.e. 41.12345, -107.56789)**

Stack Release Point Information			
Company Release Point ID:	Release Point Type:	Vertical	
Armour Tank Battery Heater Treater	Release Point Latitude:	41.357162°N	
	Release Point Longitude:	-104.100121°W	
Company Release Point Description:	Base Elevation (ft):	5308	
Heater Treater	Stack Height (ft):	20	
	Stack Diameter (ft):	1.5	
	Exit Gas Velocity (ft/s):	0.13	
	Exit Gas Temp (F):	Unknown	
	Exit Gas Flow Rate (acfm):	6.1	
Company Release Point ID:	Release Point Type:	Vertical	
Armour Tank Battery ECD	Release Point Latitude:	41.357299°N	
	Release Point Longitude:	-104.100114°W	
Company Release Point Description:	Base Elevation (ft):	5308	
ECD	Stack Height (ft):	12	
	Stack Diameter (ft):	4	
	Exit Gas Velocity (ft/s):	0.11	
	Exit Gas Temp (F):	Unknown	
	Exit Gas Flow Rate (acfm):	79.9	
Company Release Point ID:	Release Point Type:	Vertical	
Armour Tank Battery Oil Storage Tank Heater	Release Point Latitude:	41.356826°N	
	Release Point Longitude:	-104.100122°W	
Company Release Point Description:	Base Elevation (ft):	5308	
Oil Storage Tank Heater	Stack Height (ft):	20	
	Stack Diameter (ft):	1.5	
	Exit Gas Velocity (ft/s):	0.09	
	Exit Gas Temp (F):	Unknown	
	Exit Gas Flow Rate (acfm):	4.1	
Company Release Point ID:	Release Point Type:		
	Release Point Latitude:		
	Release Point Longitude:		
Company Release Point Description:	Base Elevation (ft):		
	Stack Height (ft):		
	Stack Diameter (ft):		
	Exit Gas Velocity (ft/s):		
	Exit Gas Temp (F):		
	Exit Gas Flow Rate (acfm):		

Complete the table below for each fugitive (area, volume, line) release point. List each individual release point on a separate line.

Fugitive Release Point Information	
Company Release Point ID:	Release Point Latitude: 41.357162°N
Armour Tank Battery Fugitives	Release Point Longitude: -104.100121°W
Company Release Point Description:	Release Height (ft): 0 - 20
Facility Fugitive Emissions	
Company Release Point ID:	Release Point Latitude: _____
	Release Point Longitude: _____
Company Release Point Description:	Release Height (ft): _____
Company Release Point ID:	Release Point Latitude: _____
	Release Point Longitude: _____
Company Release Point Description:	Release Height (ft): _____
Company Release Point ID:	Release Point Latitude: _____
	Release Point Longitude: _____
Company Release Point Description:	Release Height (ft): _____